

## Gomastit Montagekleber

### Technical data

Shore-A-hardness, DIN 53505	70
Tooling time	max. 15 min.
Density	1.3 g/cm <sup>3</sup>
Temperature resistance after curing	- 25 °C to + 80 °C
Application temperature	+ 5 °C to + 40 °C
Consistency, DIN EN ISO 7390	standfest
Temperature of the substrate	+ 5 °C to + 40 °C

All measurements were performed under normal conditions (23 °C and 50 % relative humidity).

### Application

Gomastit Montagekleber adheres exceptionally on wood, plaster, fiber boards, PVC, polystyrene, metals and various plastics.

# Technical data sheet Gomastit Montagekleber

## Substrate preparation

For maximum adhesion strength a dry, clean, grease free and structurally proper surface is required.

## Processing

- The surface to be bonded must be clean, dry and free of grease
- At least one bonding surface must be absorbent respectively diffusion-open.
- Apply the adhesive in stripes on the bonding surface. The stripes must be positioned vertically so that the released substances during the curing can escape
- Corrections are possible until about 2 minutes after application
- Depending on the weight of the bonded parts, support for at least 24h is required

## Packaging

Cartridges of 310 ml in boxes of 12 units

## Shelf life and storage conditions

- 12 months from date of production in original packaging
- Store cool and dry (10 - 25 °C)
- Protect from frost
- Further information on request

## Work and environmental safety

Important information about work and environmental safety is available on the material safety data sheet.

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